



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4023-3**Job Sheet 198071****Part No:** D4023-3**Job Qty:** 4 pcs**Part Name:** Cap And Flange**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 7/22/19**Job Tracking No:****Due Date:** 7/31/19**Created By:** Chantal Lavoie**Type:** Stock**Description:****Note:** DWG REV B IPP Rev A 11.05.31 new issue EC verified by: JLM**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	4 pcs	7/31/19	7/31/19	0.00	0.00	Purchasing - 1		JUL 25 2019
							Purchasing - 2		
							Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	4 pcs	7/31/19	7/31/19	0.00	0.00	Packaging 2 - 1 - B4B		JUL 25 2019
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
							Packaging 2 - 27 - B4B		
							Packaging 2 - 28 - B4B		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S200571**Part:** D4023-3**Job No:** 198071**Serial No/Batch:** S200571**Revision:****Inspector:****Exp Date:****Instructions:** Various STC's**Date:** 07/25/19

Plex 7/22/19 10:57 AM Dart.Lavoie.Chanta

				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
120	QC 6	4 pcs	7/31/19	0.00 0.00	QC 6 - 9
					QC 6 - 68
					QC 6 - 61
					QC 6 - 40
					QC 6 - 81
130	Packaging 3-1 - Stock - B4B	4 pcs	7/31/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
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					Packaging 3 - 19 - B4B
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					Packaging 3 - 22 - B4B
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					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B
					Packaging 3 - 26 - B4B
					Packaging 3 - 27 - B4B
					Packaging 3 - 28 - B4B
					Packaging 3 - 29 - B4B
					Packaging 3 - 30 - B4B
					Packaging 3 - 31 - B4B
					Packaging 3 - 32 - B4B
					Packaging 3 - 33 - B4B
					Packaging 3 - 34 - B4B
					Packaging 3 - 35 - B4B
					Packaging 3 - 36 - B4B
140	QC 21 - SA	4 pcs	7/31/19	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70
					QC 21 - SA - 53

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PC Wool-7

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Part Op 100 - (Purchasing) Issue P/O: _____ Purchase part as per Dwg D4023 Part #:A4NS Possible Supplier: Fuel Safe
 Descriptions: Systems

110 - (Receive & Inspect for Damage & Mat'l Certs)

120 - (QC6- All purchased or subcontracted products)

130 - (Identify as per dwg & Stock Location: _____) LOCATION: WA003

140 - (QC21- Final Inspection - Work Order Release)

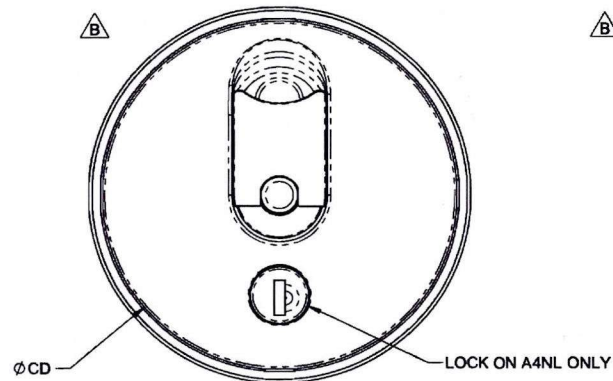
Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
A4NS	Fuel Cap D4023-3	4 pcs (1 ea)	100-Purchasing	5200568
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	A4NS	4	0	0
PUE001 \$163.45				
Part Specifications				
Specifications could not be found.				

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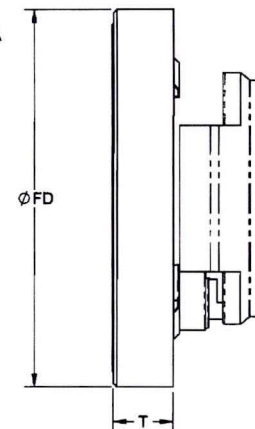
DART AEROSPACE PART NUMBER	JOHN CAMERON AVIATION PART NUMBER
D4023-1	NO REFERENCE
D4023-3	NO REFERENCE

SPECIFICATION CONTROL DRAWING

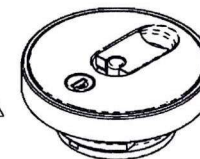
B



B



B



DART PART NUMBER	MANUFACTURER	MANUFACTURER PART NUMBER	POSSIBLE SUPPLIER	SUPPLIER PART NUMBER	FLANGE DIAMETER "FD"	FLANGE THICKNESS "T"	CAP DIAMETER "CD"
D4023-1	NEWTON EQUIPMENT	A512FF	AIRCRAFT SPRUCE AND SPECIALTY	05-02650	4.17	0.69	3.92
		A50SG	C.O.R.E AVIATION (PREFERRED)	A50SG			
D4023-3	NEWTON EQUIPMENT	A4NS (NON-LOCKING) (PREFERRED)	FUEL SAFE SYSTEMS	A4NS	3.25	0.51	3.01
		A4NL (LOCKING) (ALTERNATE)	FUEL SAFE SYSTEMS	A4NL			

B

D4023-X CAP AND FLANGE

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.13 lbs

RELEASED
2011-05-30

B	ADD -3	HS	11.05.11
A	NEW ISSUE	HS	10.02.05
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	11.05.11		

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO.
DSC-D4023

REV. B
SHEET 1 OF 1

TITLE
FUEL CAP

SCALE
NTS

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB044080



Supplier: FUE001-VU
Fuel Safe Systems
1550 NORTH EAST KINGWOOD AVE
REDMOND, OR 97756 USA
Phone: 8004336524
Fax: 5419236600

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB044080
PO Date: 7/22/19
Due Date: 7/29/19
Purchase Order Revision:
Revision Date:
Ship-To Contact: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com
Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

E-MAILED
2019-07-23

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	198071	A4NS			Fuel Cap D4023-3	Firmed	-	7/29/19	4 pcs	0 pcs	4 pcs	\$163.45/pcs	\$653.80
								JUL 25 2019				\$159.00	636.00
												Grand Total:	\$653.80

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

Plex 7/22/19 3:34 PM Dart.Guerin.Kimberley

Commercial Invoice - Exporter

Page: 1



dba Fuel Safe Systems

1550 NE Kingwood Avenue
Redmond, OR 97756 USA
PH (541) 923-6005 Fax (541) 923-6600
Tax ID# 20-1237625

Sold To:

Dart Aerospace, Ltd
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

dbaker@dartaero.com

Ship To:

Dart Aerospace, Ltd
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada
Fax: (613) 632-1053

Invoice Number: 0103262-IN

Invoice Date: 7/23/2019

Order Number: 0078872

Order Date: 7/23/2019

Salesperson: Tenille Schwerbel

Customer Number: DARTAER

Customer P.O. POHB044080		Ship VIA FEDEX INT EC	Incoterms 2000: EXW		Terms Net 30 Days		
Tracking/BOL #: 408929078334;		# Packages: 1	IS Net Weight 0		HS Code: 8708.29.5060		Country of Origin: USA
Line#	Item Number	Unit	Ordered	Shipped	B/O	Price	Amount
1	A4NS Flush Cap, Aircraft Style Cap, 3", No Lock & Weld on neck (No bolts)	EACH	4	4	0	159.00	636.00
2	NAFTA NAFTA Form	EACH	1	1	0	0.00	0.00
3	/CERT OF COMP Certificate of Compliance		1	1	0	0.00	0.00

RECEIVED
JUL 25 2019
DART AEROSPACE LTD.

Net Product Total 636.00

Shipping & Handling: 0.00

By ordering for shipment any material or product under this contract, buyer agrees to all the terms and conditions contained on the reverse, which are incorporated by reference herein.

US Currency Net Invoice: 636.00

These Commodities were exported from the United States in Accordance with the Export Administration Regulations. Diversion contrary to U.S. law is prohibited.

ORIGIN ID:RDMA (541) 923-6005
ROY ELHARDT
AIRCRAFT RUBBER MANUFACTURING, INC.
1550 NE KINGWOOD AVE

REDMOND, OR 97756
UNITED STATES, US

Ship Date: 23JUL19
ActWgt: 3.10 LB
CAD: 0732220/CAFE3211

Dims: 16x11x3 IN
BILL THIRD PARTY
EIN/VAT:

TO **DIANE BAKER**
DART AEROSPACE, LTD
1270 ABERDEEN STREET

(613) 632-5200

FedEx
Express

HAWKESBURY, ON K6A1K7

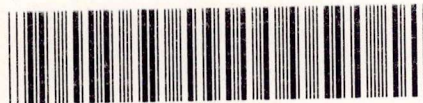
(CA)



AWB

S2 YMXA

PKG TYPE: CUSTOMER



TRK# 4089 2907 8334

Form
0430

PM

INTL ** 2DAY **

REF: 0078872
DESC1: MOTOR VEHICLE RACING PARTS AND ACCESSORIES
DESC2:
DESC3:
DESC4:
EEI: NO EEI 30.36

These items are controlled by the U.S. Government and authorized for export only to the country of ultimate destination for use by the ultimate consignee or end-user(s) herein identified. They may not be resold, transferred, or otherwise disposed of, to any other country or to any person other than the authorized ultimate consignee or end-user(s), either in their original form or after being incorporated into other items, without first obtaining approval from the U.S. government or as otherwise authorized by U.S. law and regulations.

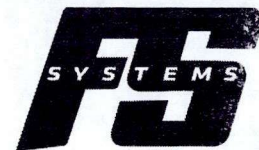
COUNTRY MFG: US
CARRIAGE VALUE: 0.00 USD
CUSTOMS VALUE: 636.00 USD

SIGN: ROY ELHARDT
T/C: 0 151793240
D/T: R

The Montreal or Warsaw Convention may apply and will govern and in most cases limit the liability of Federal Express for loss or delay of or damage to your shipment. Subject to the conditions of the contract on the reverse.

FEDEX AWB COPY — PLEASE PLACE IN POUCH

Part # 156148-434 RIT EXP 03/20



CERTIFICATE OF CONFORMANCE

Date of Certificate: July 23th, 2019

Certifying Agency: Aircraft Rubber Manufacturing Inc.
1550 NE Kingwood Ave
Redmond, OR 97756

Customer: Dart Aerospace, Ltd.
1370 Aberdeen Str.
Hawkesbury, ON K6A 1K7
Canada

P.O. #: POHB044080 ✓

ARM Order #: 0078872

Drawing #: N/A

Product: Fuel Cap

Part #: A4NS ✓

Quantity: (4) ✓

Date of Manufacture: July 23th, 2019

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Fuel Safe Systems certifies that the item(s) referenced above, supplied under the above purchase order, are in conformance with all known requirements. The product has been constructed using templates, dies and tooling sized to meet the intent of the drawing. QC files are on record and available for request.

Authorized Signature

Jay Morrison

Quality Assurance